

# China Machine, Inc.

PRECISION MACHINING

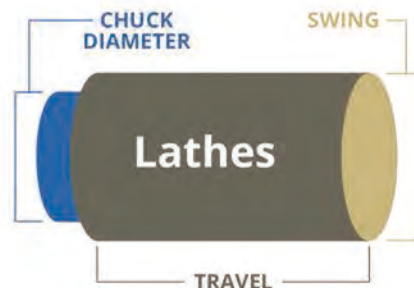
## Equipment List

### PRECISION CNC EQUIPMENT

China Machine, offers complete machine shop services with a wide range of capabilities; from our precision CNC equipment to export packaging. We progressively enhance our capabilities with equipment upgrades and the latest in software to provide the best in quality and price. The list below contains our current machines and stats, but we are always improving and adding to our list of capabilities. Please do not hesitate to call us if your needs are outside the parameters listed.

### Lathes

Manufacturer / Model	Chuck Dia	Swing	Travel Z
Okuma LOC650-4 Axis Simulturn	36	38	80
Okuma L470BB	15	18.9	50
• Okuma LU7000EX	Ø33.5	35.43	78.74
• Mazak Nexus 400-11M	15	20	80
Mazak Nexus 350-11	15	15	60
Mazak Quickturn 35	15	16	41
Mazak Quickturn 28M	10	15	40
• Mazak QT Smart 200M	8	14	21
• Mazak QT Smart 250M	10	25.98	19.60
• Mazak QT Smart 350M	12	18.35	50
• QT Nexus 450-11M	18	33.27	80
Harrison Alpha 550	15	22	120
Turnmaster – manual	15	21	80
Supermax – manual	10	13	68
Doall – manual	10	15	48
Warner Swasey 4A Manual Turret	24	29.5	67.5



• Live Tooling

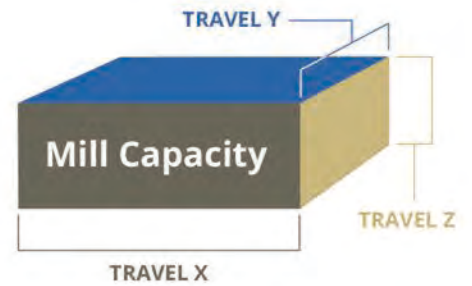
# VTL

Manufacturer / Model	Chuck Dia	Swing	Travel Z	Rail Clearance
New Century – CNC 76 (Live Tooling)	76	80	23	66"
King – CNC 72	72	80	37	46"
Toshiba 80" VTL (Live Tooling)	78	94.49	35	60"



# Mills

Manufacturer / Model	Travel X	Travel Y	Travel Z
Mazak FH880 CNC HMC w/12 pallet robotic work cell (4 Axis)	51	43	38
Mazak Nexus 510C (4 Axis)	41	20	23
Mazak FJV-35/80 CNC VMC w/pallet changer	78.5	31	23
Mazak VTC 20B CNC VMC	41	20	20
Mazak VTC-250/50 CNC VMC	60	25	26
Mazak 705E	80	27.56	28.35
Bridgeport	48	14	19
Bridgeport	42	14	19



## CERTIFICATES

AS9100:2016 (REV D) Quality management System certified by DQS  
 ISO9001:2015 Quality management System certified by DQS

NeLMA 2017 Annual Certification of compliance to regulations for IPPC International Standards for Phytosanitary Measures as directed by International Plant Protection Committee's ISPM 15 Guidelines for Regulating Wood Packaging Material in International Trade.

WBE by Supplier Clearinghouse for the Utility Supplier Diversity Program of the California Public Utilities Commission.

WBENC: Women's Business Enterprise National Council Certification for Women's Business Enterprise (WBE Certification)

WOSB: Woman Owned Small Business Certification, certified by WBENC

## REGISTRATIONS

ITAR – International Traffic in Arms Regulations  
 OASIS – Online Aerospace Supplier Information System  
 SAM/SBA – The System for Award Management Administrator



## Grinding

Kent 12" x 24" surface

Victor JMC 2000AGC cylindrical ID/OD - (15.7" x 79")

Heald Universal ID

## Welding

Miller Dynasty 350 amp TIG

Miller 300 amp TIG (2)

Miller Semi-auto 400 amp TIG

Miller (2) MIG Welders (350P)

Hobart MIG

Lincoln Stick

LTEC plasma cutter

## Saw

Doall Vertical 20w" X 21h"

Behringer 14.5w" X 14.5h"

Hem Saw Horizontal 20w" X 18h"

Hyd-Mech S20 18w" X 12h"

## Drilling

Cincinnati 60" Radial

## Gun Drilling

Dehoff 60" Gun drill

Dehoff 24" Dual Head Gun drill

## Misc.

Sunnen- Precision Hone Center

Lapmaster 15"

2000 PSI Hydro-tester

NDT cell (MAG, UT, Liquid pen)

Glass bead/Grit Blast cabinet

Electra Vacuum Furnace w/Honeywell Controllers  
15"x18"x36"

Dake Hydraulic Press

Parlec Presetter

## Inspection

Thermally controlled QC inspection room

Cordax D28 CMM

Kodak Optical comparator

Calibrated hand inspection tools

Faro Arm 7 Axis Quantum 8 Foot Reach Portable  
Measurement Device

## Other

NDT - Non Destructive Testing (MAG, UT, Liquid Pen)

Cordax D28 CMM

Kodak Optical Compactor

Sand-All Glass bead & Sandblasting Cabinet

Sunnen Precision Honing Machine

Lapmaster 15" Lapper

Electra Furnace 15" x 18" x 36"  
w/Honeywell Controllers

Pressure Tester 2,000 PSI Hydro Pressure Tester

Faroarm 7 Axis Quantum 8 Foot Reach

Parlec Presetter

Dake Hydraulic Press

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